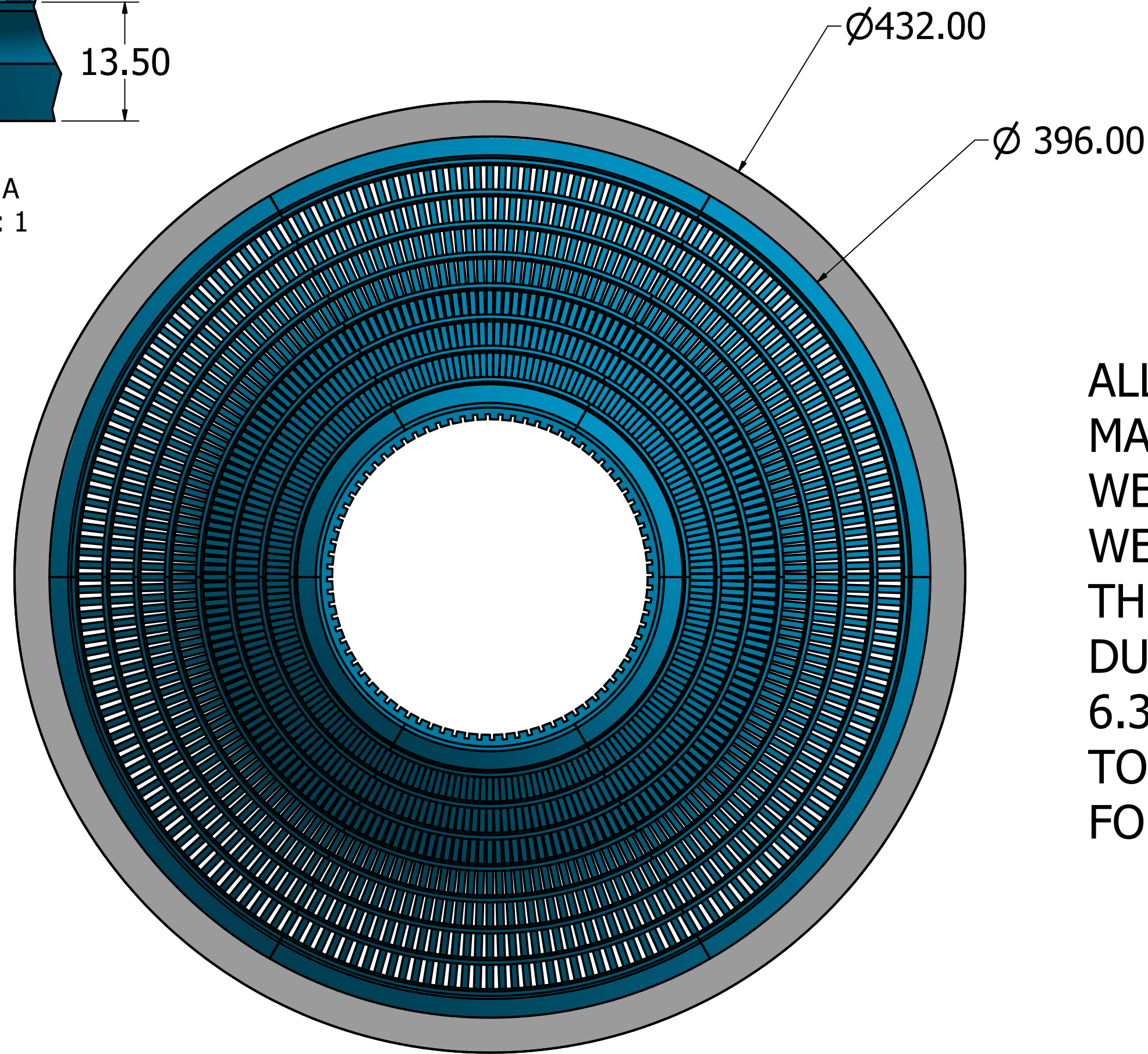
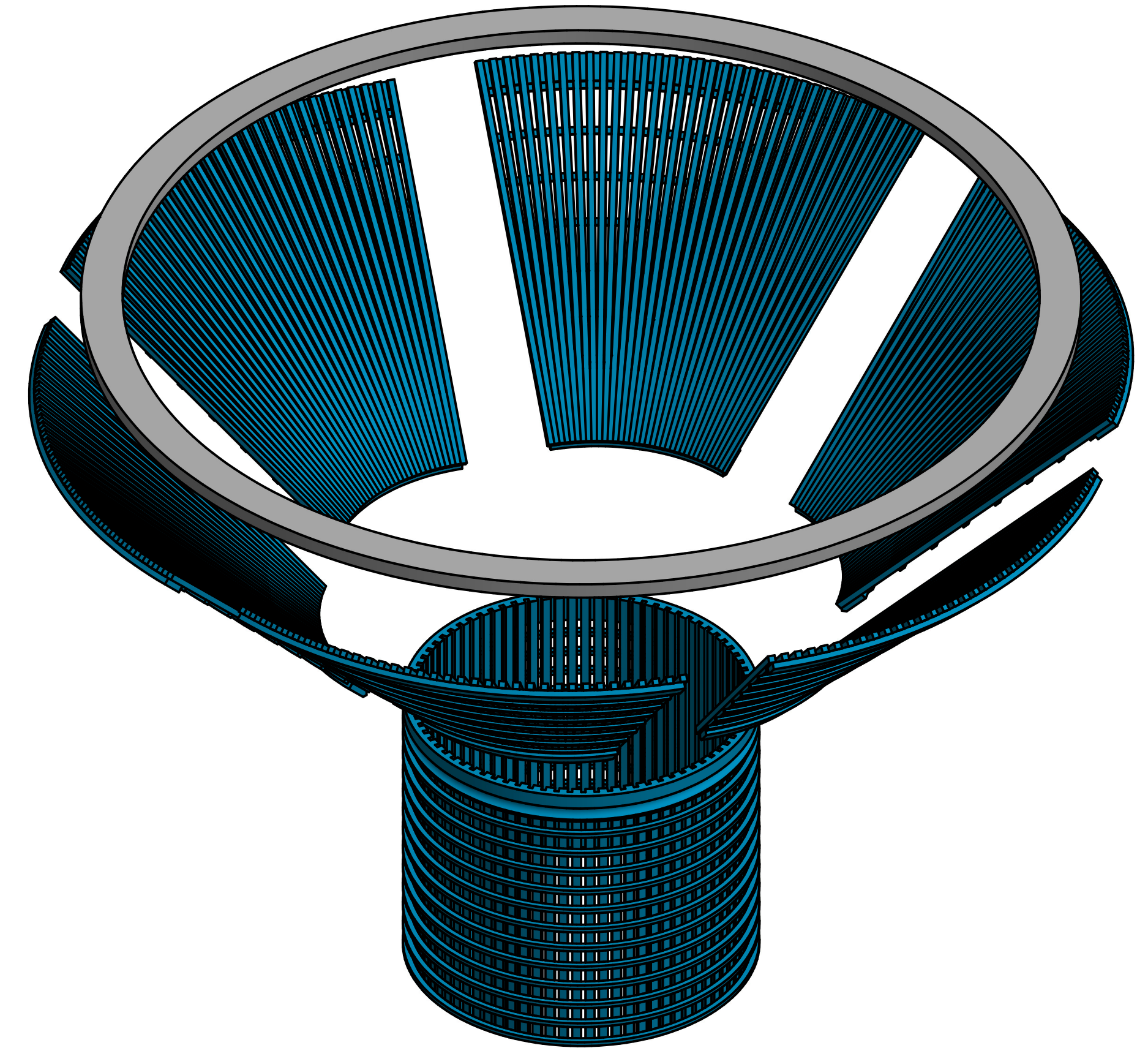
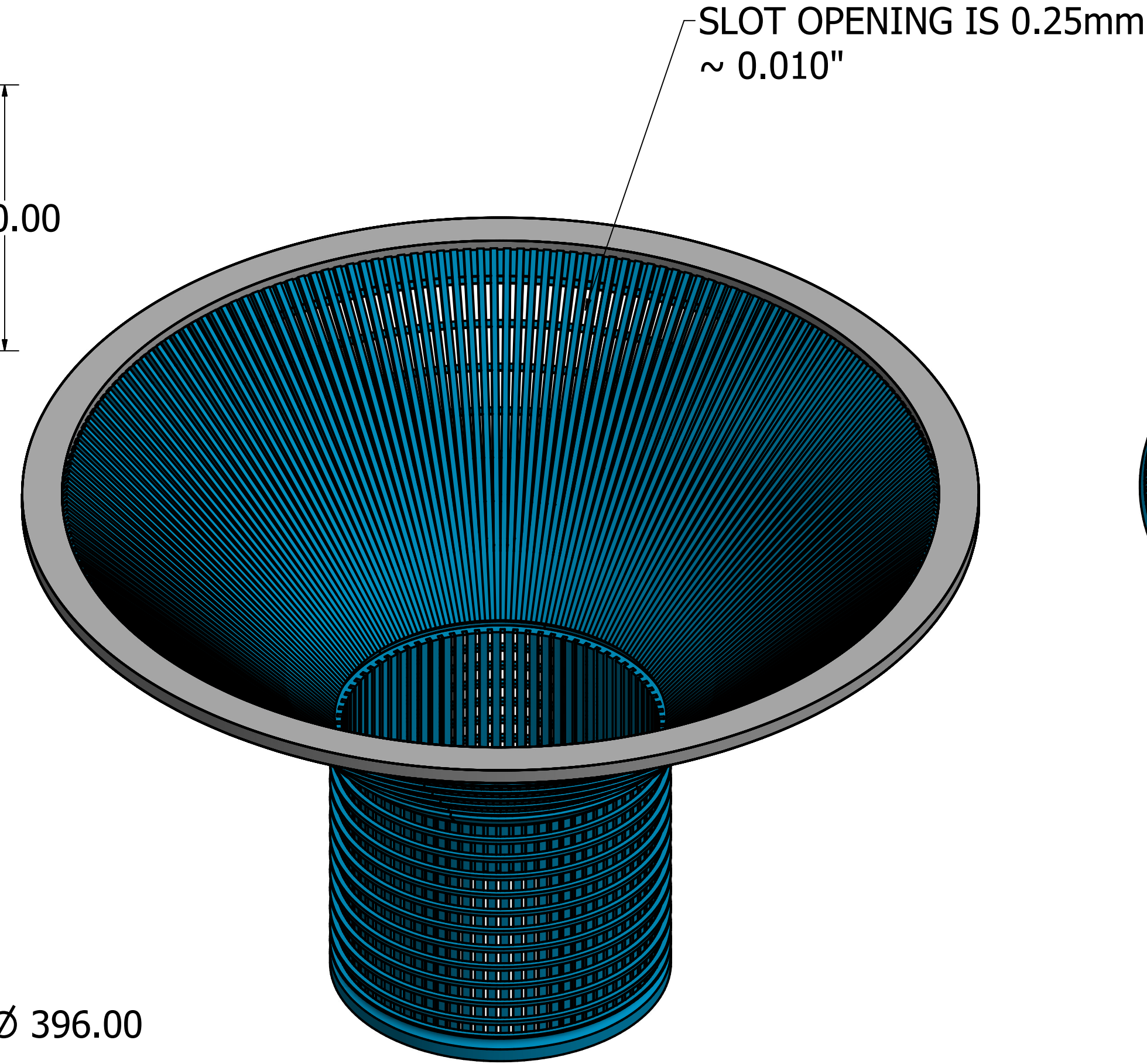


DETAIL A
SCALE 2 : 1



ALL DIMENSIONS ARE MILLIMETERS
 MATERIAL IS 316SS
 WEDGE WIRE PROFILE IS 60/L93Q
 WE ARE TAKING DEVIATION ON FLANGE THICKNESS
 DUE TO 7mm THICKNESS NOT AVAILABLE
 6.35mm (1/4") AS ALTERNATIVE
 TOLERANCES ARE +/- 1MM EXCEPT
 FOR BOTTOM RING AS SHOWN IN DETAIL A

ALTHOUGH ASSEMBLED VIEW LOOKS LIKE ROUND ROLLED PART, IN ORDER TO HAVE WEDGE WIRE GOING IN RADIALLY WE NEED TO CUT SECTIONS IN ONE DIRECTION AND THEN ROLL THEM TO FORM FUNNEL, SLOTS ON JOINED PARTS WILL EITHER BE CLOSED OR LESS THAT EXISTING SLOTS. PARTS WILL WELD TOP RING AND BOTTOM TUBE

DRAWN J PERINO	9/29/2020	FLUID FILTRATION MFG CORP	
CHECKED A SUBERO		TITLE	316 WEDGE FABRICATION SCREEN
QA			CUSTOMER: SHO-ME
MFG			PO SMF-TQ-3456
APPROVED		SIZE D	DWG NO H17-33516.1.2
		SCALE 1 / 2	REV 1
			SHEET 1 OF 1